

SECTION 32 31 13
CHAIN LINK FENCES AND GATES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This work consists of all labor, materials, and equipment necessary for furnishing and installing chain link fence, gates and accessories in conformance with the lines, grades, and details as shown.

1.2 RELATED WORK

- A. Temporary Construction Fence: Section 01 00 00, GENERAL REQUIREMENTS.
B. Finish Grading: Section 31 20 00, EARTH MOVING, and Section 32 90 00, PLANTING.
C. Concrete: Section 03 30 00, CAST-IN-PLACE CONCRETE.

1.3 MANUFACTURER'S QUALIFICATIONS

Fence, gates, and accessories shall be products of manufacturers' regularly engaged in manufacturing items of type specified.

1.4 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES, furnish the following:
1. Manufacturer's Literature and Data: Chain link fencing, gates and all accessories.
 2. Manufacturer's Certificates: Zinc-coating complies with specifications.
 - a. Statement(s) signed by an official authorized to certify on behalf of the manufacturer(s) of the products provided, attesting that the chain link fence and component materials meet the minimum specified requirements referred to in these specifications and drawings. The products provided shall only be acceptable from qualified manufacturers having a minimum of five years experience manufacturing thermally fused chain link fencing of the design, size gauge of metal parts and fabrication as specified herein.
 3. Shop Drawings for Chain Link Fence and all components of functional fence system.
 - a. Layout of fences and gates with dimensions, elevations, details, and finishes of components, accessories, and post foundations. Include all details of fencing and attachments to any walls or

buildings around the enclosed area. Coordinate with wall manufacturer to provide appropriate wall and fence construction details that will result in fencing that will withstand the applicable horizontal and vertical loadings for chain link fencing.

- b. Manufacturer's catalog cuts indicating materials compliance and specified options.
- 4. Operation and Maintenance Manuals.
- 5. Certification that fence alignment meets requirements of contract documents
- 6. Samples: For each polymer-coated product and for each color and texture specified, in 150 mm (6-inch) lengths for components and on full-sized units for accessories.
- 7. Sample of special warranty.

1.5 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer and/or Installer agrees to repair or replace components of chain-link fences and gates that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, deterioration of metals, metal finishes, and other materials beyond normal weathering.
 - 2. Warranty Period: Five years from date of Substantial Completion.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A121-07.....Metallic Coated Carbon Steel Barbed Wire
 - A392-07.....Zinc-Coated Steel Chain-Link Fence Fabric
 - A817-07.....Metal-Coated Steel Wire for Chain-Link Fence
Fabric and Marcellled Tension Wire
 - C94/C94M-09.....Ready-Mixed Concrete
 - F567-07.....Installation of Chain-Link Fence
 - F626-08.....Fence Fittings
 - F668-07.....Polyvinyl Chloride (PVC) and other Organic
Polymer-Coated Steel Chain-Link Fence Fabric
 - F900-05.....Industrial and Commercial Swing Gates

CHAIN LINK FENCES AND GATES

F934-96 (R2008).....Standard Colors for Polymer-Coated Chain Link
Fence Materials

F1043-08.....Strength and Protective Coatings on Metal
Industrial Chain-Link Fence Framework

F1083-08.....Pipe, Steel, Hot-Dipped Zinc-Coated
(Galvanized) Welded, for Fence Structures.

C. Federal Specifications (Fed. Spec.):

A-A-59486A.....Padlock Set (Individually Keyed or Keyed Alike)

PART 2 - PRODUCTS

2.1 GENERAL

Materials shall conform to ASTM F1083 and ASTM A392 ferrous metals, zinc-coated; and detailed specifications forming the various parts thereto; and other requirements specified herein. Zinc-coat metal members (including fabric, gates, posts, rails, hardware and other ferrous metal items) after fabrication shall be reasonably free of excessive roughness, blisters and sal-ammoniac spots. The chain link fencing system for the project shall be provided with the specified PVC coating system of same color as existing.

2.2 CHAIN-LINK FABRIC

ASTM A392 9 gauge wire woven in a 50 mm (2 inch) mesh. Top and bottom selvage shall have selvage knuckle finish. Zinc-coating weight shall be 570 grams/m² (2.0 ounces per square foot).

2.3 POST, FOR GATES AND FENCING

Provide members with minimum dimensions and wall thickness according to ASTM F1083, Grade SK-40A, round, zinc-coated steel, or as indicated in these specifications or as shown in the contract drawings, whichever results in the heavier or larger member. Minimum dimensions and weights of posts shall conform to the tables in the ASTM Specification, based upon the size and type of fence material and the spacing as indicated on Drawings. Provide post braces and truss rods for each gate, corner, pull or end post. Provide truss rods with turnbuckles or other equivalent provisions for adjustment.

2.4 TOP RAIL AND BOTTOM RAIL

ASTM F1083, Grade SK-40A, round, zinc-coated steel. Dimensions and weights of posts shall conform to the tables in the ASTM Specification;

fitted with suitable expansion sleeves and means for securing rail to each gate, corner, and end posts.

2.5 ACCESSORIES

Accessories as necessary caps, rail and brace ends, wire ties or clips, braces and tension bands, tension bars, truss rods, and miscellaneous accessories conforming to ASTM F626

2.6 CONCRETE

ASTM C94/C94M, using 19 mm (3/4 inch) maximum-size aggregate, and having minimum compressive strength of 25 mPa (3000 psig) at 28 days. Non-shrinking grout shall consist of one part Portland cement to three parts clean, well-graded sand, non-shrinking grout additive and the minimum amount of water to produce a workable mix.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install fence by properly trained crew, on previously prepared surfaces, to line and grade as shown. Install fence in accordance with ASTM F567 and with the manufacturer's printed installation instructions, except as modified herein or as shown. Maintain all equipment, tools, and machinery while on the project in sufficient quantities and capacities for proper installation of posts, chain links and accessories.
- B. A Registered Professional Land Surveyor or Registered Civil Engineer specified in Section 01 00 00, GENERAL REQUIREMENTS, shall stake out and certify the fence alignment to meet the requirements as shown.

3.2 EXCAVATION

Excavation for concrete-embedded items shall be of the dimensions shown, except in bedrock. If bedrock is encountered before reaching the required depth, continue the excavation to the depth shown or 450 mm (18 inches) into the bedrock, whichever is less, and provide a minimum of 50 mm (2 inches) larger diameter than the outside diameter of the post. Clear loose material from post holes. Grade area around finished concrete footings as shown and dispose of excess earth as directed by the CONTRACTING OFFICER.

3.3 POST SETTING

Install posts plumb and in alignment. Set post in concrete footings of dimensions as shown, except in bedrock. Thoroughly compact concrete so as it to be free of voids and finished in a slope or dome to divert water running down the post away from the footing. Straight runs between braced posts shall not exceed 150 m (500 feet). Install posts in bedrock with a minimum of 25 mm (one inch) of non-shrinking grout around each post. Thoroughly work non-shrinking grout into the hole so as to be free of voids and finished in a slope or dome. Cure concrete and grout a minimum of 72 hours before any further work is done on the posts.

3.4 POST SETTING IN STRUCTURES

Install post in retaining walls, curbs, concrete slabs, or similar construction in proper size galvanized pipe sleeves set into the concrete or built into the masonry as shown. Set sleeves plumb and 13 mm (1/2 inch) above the finished structure. Fill space solidly between sleeve and post with non-shrinking grout, molten lead, or sulphur, and finish to divert water running down the post away from the post base.

3.5 POST CAPS

Fit all exposed ends of post with caps. Provide caps that fit snugly and are weathertight. Where top rail is used, provide caps to accommodate the top rail. Install post caps as recommended by the manufacturer and as shown.

3.6 SUPPORTING ARMS

Design supporting arms, when required, to be weathertight. Where top rail is used, provide arms to accommodate the top rail. Install supporting arms as recommended by the manufacturer and as shown.

3.7 TOP RAILS AND BOTTOM RAILS

Install rails before installing chain link fabric. Provide suitable means for securing rail ends to terminal and intermediate post. Top rails shall pass through intermediate post supporting arms or caps as shown. The rails shall have expansion couplings (rail sleeves) spaced as recommended by the manufacturer. Where fence is located on top of a wall, install expansion couplings over expansion joints in wall.

3.8 ACCESSORIES

Supply accessories (posts braces, tension bands, tension bars, truss rods, and miscellaneous accessories), as required and recommended by the manufacturer, to accommodate the installation of a complete fence, with fabric that is taut and attached properly to posts, rails, and tension wire.

3.9 FABRIC

Pull fabric taut and secured with wire ties or clips to the top rail and bottom rail close to both sides of each post and at intervals of not more than 600 mm (24 inches) on centers. Secure fabric to posts using stretcher bars and ties or clips.

3.10 REPAIR OF GALVANIZED SURFACES

Use galvanized repair compound, stick form, or other method, where galvanized surfaces need field or shop repair. Repair surfaces in accordance with the manufacturer's printed directions.

3.11 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the station.

- - - E N D - - -